

Work Order ID 52030

September 14, 2009 9:15:30 AM



Page 1

Item ID: D2844-1

Accept



Setup

Start



Revision ID: A

Stop



Item Name: Arm

Start Date: 9/14/09 Start Qty: 20.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

R.W.P Date: 09/09/09

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

D2844	Rev A
-------	-------

100



NC BRAKE

Brake NC

Memo

0.00

20 8

Brake NC

Form per Dwg D2844 using brake and bending Jig DT 8238-B 1. Deburr

SB 09/09/09

m-l 09/09/09

20X

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

=> Solarize

Counted

x20

f

Quality Control

120



White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

M112260

Memo

0.00

Powdercoat

Powder Coating

START TIME:

2:00pm

FINISH TIME:

4:00pm

OVEN TEMPERATURE:

400°F

=> 09/09/22

x20

8

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Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130

QC3- Inspect Part Finish



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

→ Solar 123

0.00

(OK)

f

140

QC6- Inspect dimensions to drawing



QC

Quality Control

0.00

→ Solar 123

0.00

counts

(OK)

f

150

Identify as per dwg & Stock Location: 165

Packaging

Packaging

Memo

0.00

0.00

9/9/23

Q60

SF

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Accept



Setup Start



Revision ID: A

Stop



Item Name: Arm

Start Date: 9/14/09 Start Qty: 20.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID**

160



QC

Quality Control

**Operation
Description**

QC21- Final Inspection - Work Order Release

**Set Up/
Run Hours**

0.00

**Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

Memo

0.00

09/09/24
By 09-9-24

Picklist Print

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Page 1

Work Order ID: 52030



Parent Item: D2844-1RevA



Parent Item Name: Arm

Start Date: 9/14/09

Required Date: 9/22/09

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased	No			100	f	218.0731	39.9811			

304 RD Tube .500 x .035W



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT	218.0731097	
10X 108250	2.23	
10X 111097✓	24.687936	N/111097
111704	31.6682737	
112187✓	159.4869	N/112187

10X

M/F 09/09/15

N/111097

N/112187

DART

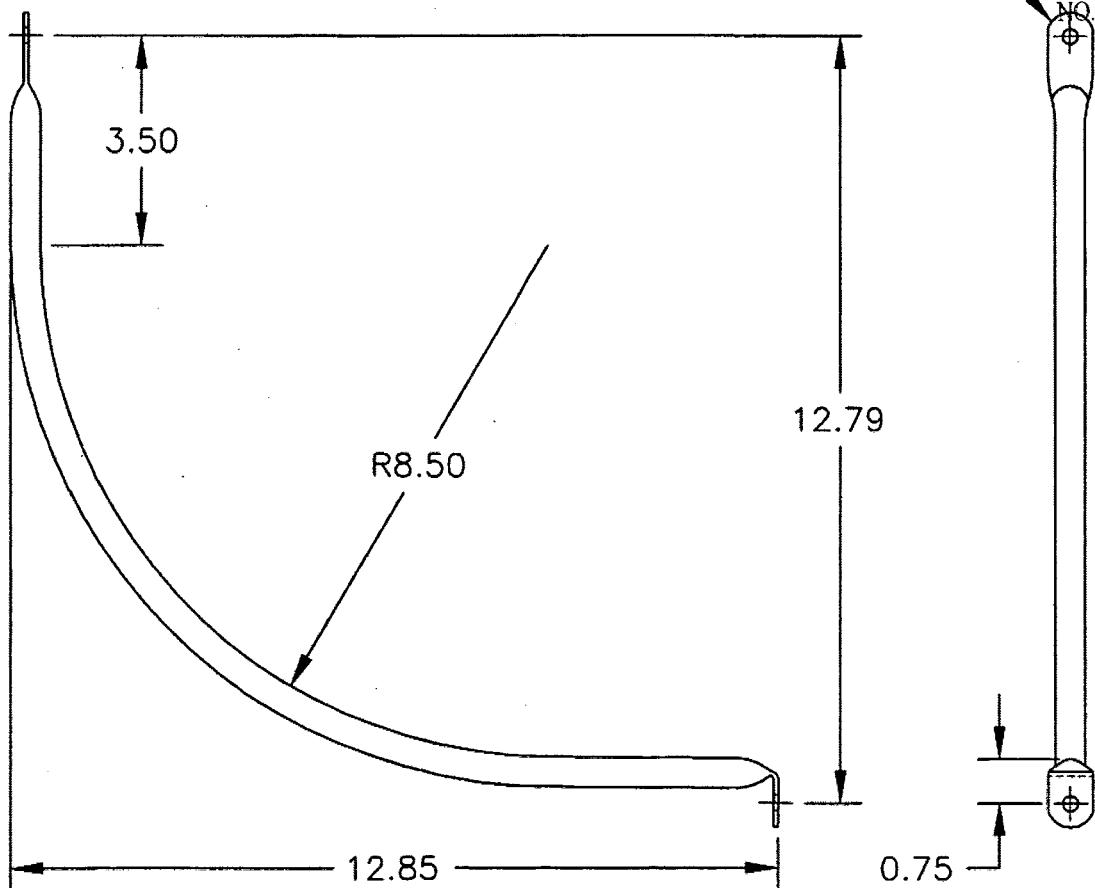
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA		
CHECKED <i>PAH</i>	APPROVED <i>S</i>	DRAWING NO.	D2844	REV. A
DATE 98.10.14		TITLE	ARM	SCALE 1:13
A	98.10.14	NEW ISSUE		

RELEASED

98.10.11 KE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 5230

PUNCH ENDS PER SPEC CONTROL DRAWING D2727

D2844-1

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS

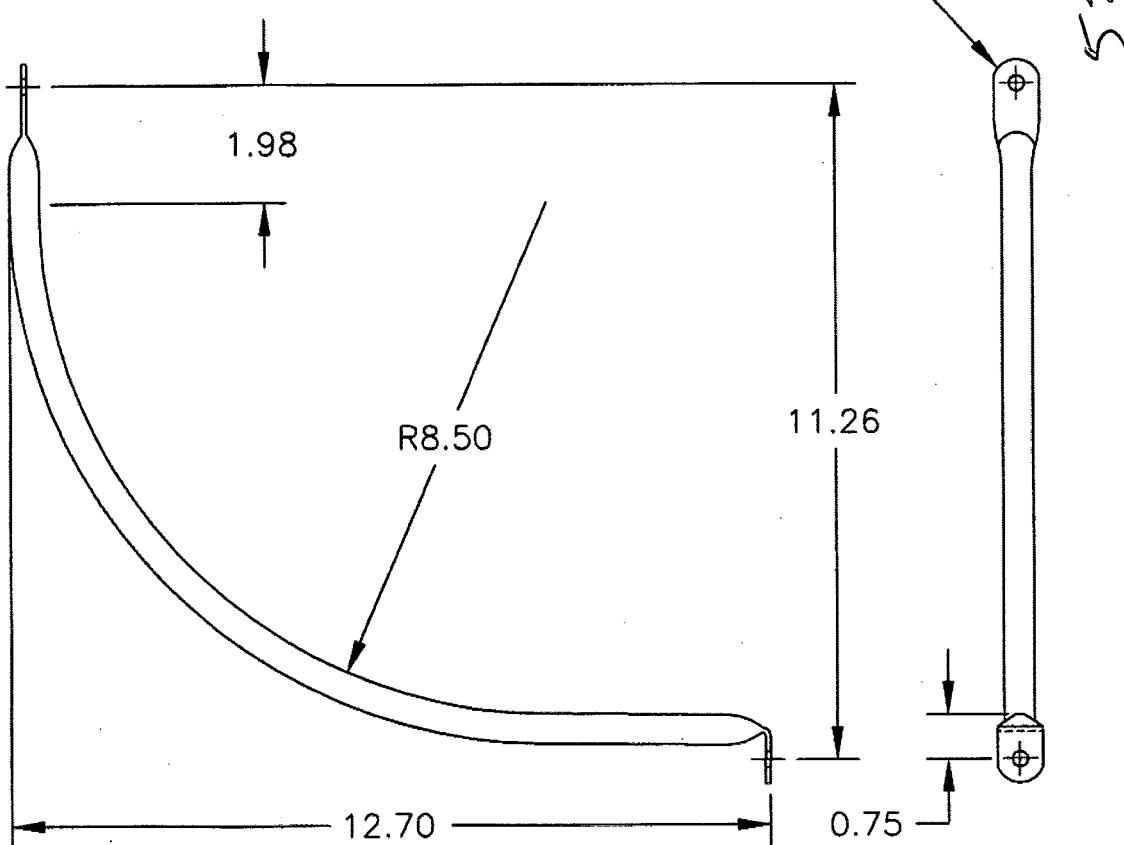
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>PAH</i>	APPROVED <i>S</i>	DRAWING NO. D2844	REV. A SHEET 2 OF 2
DATE 98.10.14		TITLE ARM	SCALE 1:3

RELEASED
18.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727

D2844-3

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3